

Aero Design Ltd.**Work Order Control Sheet**Work Order#: 2015-07 Date Opened: 19 Jan 2015 Title: FabricationAircraft OEM: Multiple Aircraft Model: Multiple Product Type: Lid Prop Bushing Product Model: N/A Quantity: 88/90**Work Order Contents**

Work Order/Build Sheets (Procedures Provided)
Additional Work Sheets (Standard Practice)
Drawings (See List Below)
Parts Distribution Sheet
Sub Component Tags
Completed Certification (Original)
Time Sheet (R&D)
Notes

Initial or N/A

JR
N/A
JR
JR
N/A
N/A
N/A
N/A

Build Sheet Contents

Tasks Initialled
Dual Inspections Initialled

Initial or N/A

JR
JR

Drawing List

Drawing #	Rev #	Description	Initial or N/A
49215	1	Spacer	JR
49216	1	Spacer	JR

Component Completion

Quantity Complete on This Work Order
Quantity Incomplete on This Work Order
Further Processing Required Before Release
Release to Stock as Components

As Instructed

88/90
N/A
N/A
JR

Certification

Form One Completed
Serviceable (Green) Tag Completed
In Process (Yellow) Tag Completed
Unserviceable (Red) Tag Completed
Parts Tracking Tag completed
Parts Placed in Stores for Distribution

Initial or N/A

N/A
N/A
N/A
N/A
JR
N/A

Additional Documentation

Documentation of a minor change
Non-Conformance Report Required
Service Difficulty Report Required

Initial or N/A

N/A
N/A
N/A

Billing

Local (Aero Design)
Research and Development
Third Party

Initial or N/A

JR
N/A
N/A

Traveller

Cut material to length
Face ends on Lathe
Machine step on Lathe
Drill hole on lathe

Initial or N/A

DM
DM
DM
DM

Work performed by:

Print: David MartynSign: SCA: AD05Date: 24-Jan-15

ICC / Dual Inspection performed by:

Print: Jeff ClarkeSign: SCA: AD02Date: 24-Jan-15

Work Order closed by:

Print: Jason RekveSign: SCA: AD01Date: 30-Jan-15

Approved Manufacturing Facility 73-04

Form 20.D.03

Rev. Original 23 Sep 2014

Date Opened: 19 January 2015

Approval Information:

Approval: **Multiple** Document Control List: MultipleApproval on AML: Y / N DCL meets/exceeds revision on STC: Y / N

Part Information:

Fabrication Drawing: 49215 Rev. 1, 49216, Rev. 1

Matches DCL: Y / N

Qty	Part Number	Description	Material	PO
<u>88</u>	49215-01	Bushing	0.5 Dia, 304 Stainless Steel	<u>14092</u>
<u>90</u>	49216-01	Bushing	0.5 Dia, 304 Stainless Steel	<u>14092</u>

Processes

☐ Painting ☐ Powder Coating ☐ Anodizing POTests/Inspections specified on drawings? Y / N Test/Inspections complete? Initial: _____Final Inspection Initial: jc

Work Order pre-completion Inspection:

Release tags required? Y / N (Release tags are not required if part can only be used as part of a further assembly)Release tags complete? Y / N Interim tracking tags complete: Y / NList all non-conformities raised: None dkInspector Signature: [Signature]Date: 24 JAN 2015

This form is intended for batch production of component parts only.

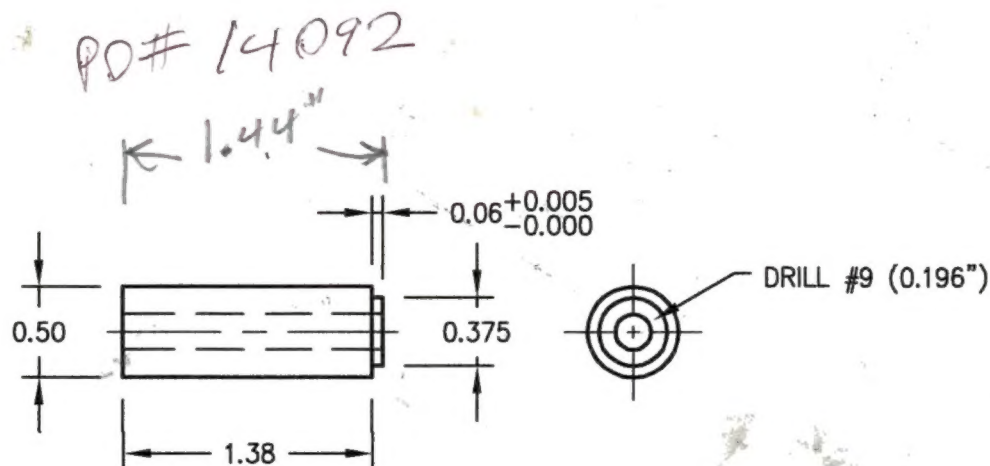
[illegible]

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	REFORMAT TO LETTER; TITLE BLOCK UPDATED; ALTERNATE MATERIAL ADDED	BJC	MAR 13/14

2015-07


NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.



01 SPACER

PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
49215-01	01	(ALTERNATE MATERIAL)	304 STAINLESS STEEL	ASTM A479	Ø1/2" OD BAR
	01	SPACER	MILD STEEL	AISI 1010/1020	Ø1/2" OD BAR

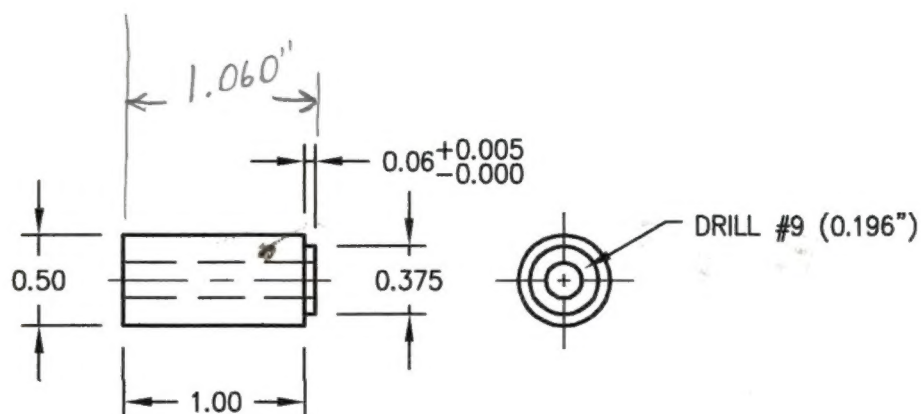
APPROVALS		DATE	 AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca		
DRAWN: STEVEN FAHEY		MAY 10/02			
CHECKED: E. BURGAIN		MAY 10/02			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1			HELICOPTER CARGO BASKET BASKET COMPONENTS - SPACER		
SCALE 1 : 1			DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1			A4	49215	1

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01 SPACER

	01	(ALTERNATE MATERIAL)	304 STAINLESS STEEL	ASTM A479	ø1/2" OD BAR
49216-01	01	SPACER	MILD STEEL	AISI 1010/1020	ø1/2" OD BAR
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

QTY	LIST OF MATERIALS
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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1		HELICOPTER CARGO BASKET BASKET COMPONENTS - SPACER			
	SCALE 1 : 1 SHEET 1 OF 1		DWG. SIZE A4	DWG. NO. 49216	REV. 1	